

**Garant****Indexable insert for turning CCGW 09T308, CBN (5° / 7°), Cutting edge version: G**

## Order data

Order number	265418 G
GTIN	4045197895554
Item class	21H

## Description

**Version:**

Fitted with 2 cutters.

## Technical description

Cutting conditions	heavily interrupted
Cutting conditions	continuous
Cutting conditions	slightly interrupted
Cutting edge version	G
Cutting depth $a_p$	0.03 - 0.12 mm
Cutting speed $v_c$ main application	120 - 160 m/min
Feed $f$	0.04 - 0.12 mm/rev.
Tool material	CBN

Finishing/roughing assignment	Finishing
Corner radius	0.8 mm
Grade	BU7220
ISO code indexable insert	CCGW 09T308
Number of changes/inserts	2
Product name attribute	BU7220
Type of product	Indexable insert for turning

### User data

	Suitability	$V_c$	ISO code
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
continuous	suitable		
irregular	suitable		
interrupted	suitable		
dry	suitable		